

## TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Compressor x Discharge hose	10	100	7
Compressor x Suction hose	10	100	7
Compressor x Engine (GS300)	Bolt Nut	52	38
		26	19
Compressor x Engine (GS430)	49	500	36
PS pump x Engine (GS300)	58	590	43
PS pump bracket x Engine (GS300)	52	530	38
Compressor bracket x PS pump bracket	52	530	38
Stay x Engine (GS430)	29	300	22
Pressure plate x Compressor	18	184	13.2
A/C unit x Liquid and suction tube	10	100	7
Evaporator x Tube and accessory	4.1	42	36 in.·lbf
Expansion valve x Tube and accessory	4.1	42	36 in.·lbf
Condenser x Discharge hose	10	100	7
Condenser x Liquid tube	10	100	7
Pressure switch x Liquid tube	10	100	7
ECT switch x Radiator	7.4	75	65 in.·lbf
Suction line	10	100	7